

**INDUCTION FLUX CONCENTRATOR UTILIZED
FOR FORMING HEAT EXCHANGERS**

ABSTRACT OF THE DISCLOSURE

Induction heating is utilized to braze together a plurality of components for a heat exchanger. The induction heater is provided with flux concentrators that raise the applied temperature at locations on the heat exchanger components which require a higher temperature. In this manner, a relatively small inductor heater can replace the relatively massive furnaces of the prior art.

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